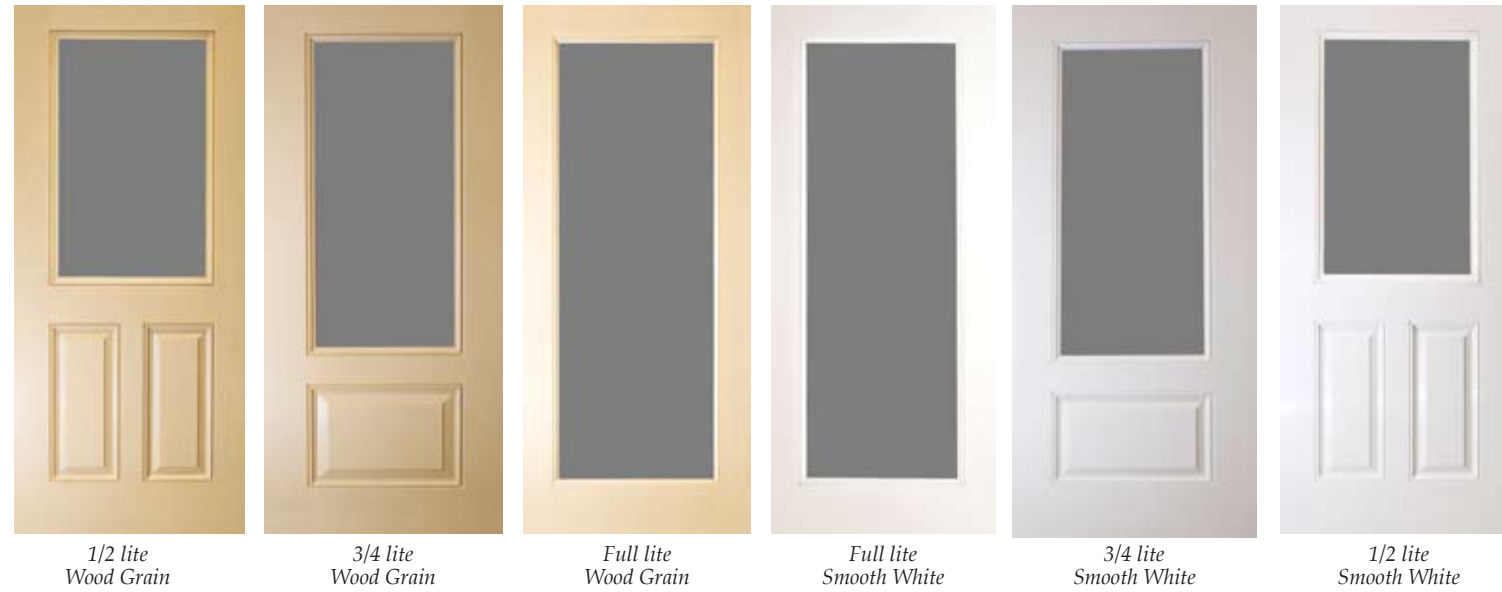


Designer Series

Smooth & Textured Flush Glazed Fiberglass Doors

- Available in a smooth white and textured wood grain finish.
- Composite stiles and rails are completely waterproof with no exposed wood. The doors will not absorb moisture or warp
- Smooth white may be painted for color if desired. Textured doors may be left unfinished but painting or staining is recommended to mimic the look of a solid wood door. Staining kits are available for professional finish.
- Enhanced strength and security - full length wood lock block, and 5" of internal structure on the lock side prevents thermal bowing, splitting, and forced entry
- Sleek snap-on internal glazing stops hold glass in place - No screw cap plugs or traditional glass insert frames to deal with
- Larger viewing area to take in the great outdoors and increased light to brighten up any room
- Most doors available in widths of 29-3/4", 31-3/4", 33-3/4", 35-3/4" and heights of 79", 84" or 95" .
- 25 year limited manufacturer's warranty



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Features & Benefits

High Performance Fiberglass Skins

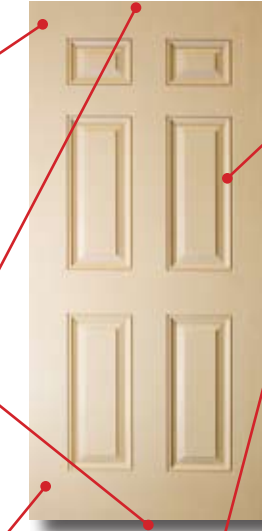
- Made of compression molded fiber glass to provide superior protection & durability
- Specially engineered to accept paint or stain
- Will not crack, split, swell, warp, or rot

Waterproof Composite Top & Bottom Rails

- Easy to trim if required
- No wood. Will not absorb moisture & will not rot
- Pre-manufactured for effortless installation of bottom sweep

Internal Wood Lock Block

- Full length internal structure to prevent thermal bow
- Vertical support components provide added security



Deep & Stylish Panel Emboss

- Deep embossed panels create beautiful shadow lines and the look of a real wood door ...at a fraction of the price.

Waterproof Composite Stiles

- Easy to machine
- Stronger screw holding capability
- Better performance than wood stiles - Will not delaminate, warp, rot, or splinter
- Beautifully finished & sealed edges & corners

Environmentally Friendly Polyurethane Core

- 100% CFC free
- Rigid cord to provide dimensional stability
- 6X more energy-efficient than wood doors
- Energy Star qualified
- Manufactured under ISO4000 Environmental control

PVC Rail



4

Staining Guide

Easy Steps to a Beautiful Door.

Professional Results the First Time!

Step 1: Apply the Stain

Do not sand fiberglass door surface. Wipe the door with mineral spirits to clean any dust or residue from the surface. Stir the stain thoroughly to ensure product and color consistency using 2" foam brush, apply a liberal coat of stain beginning with any number one panel (see diagram on right). Be sure to work the stain well into the embossed grain pattern. All corners and crevices of each work area should also be coated. Stain one panel at a time. Starting with the center panels, apply a light circular motion and work the stain into the emboss grain.

Step 2: Remove the excess stain

With a cloth, remove excess stain from the area coated. Concentrate on wiping the excess stain from the surface, but also allow the stain to accentuate the grain that is embossed in the fiberglass. Always apply stain with the direction of the grains. Wiping with a rag or brush stroking

Step 3: Remove streaks or lap marks

Gently brush out streaks or lap marks left behind using 3" bristle brush. Dab brush in the corners or crevices to remove any heavy stained accumulations. Occasionally remove any excess stain from your brush bristles with one of your lint free rags.

Step 4: Protect with Spar-Marine varnish finish

Wait at least 8 hours and up to 24 hours or longer depending on drying conditions before top coating your stained door. Refer to the instructions on the back of the Spar-Marine Varnish label. Using the 3" bristle brush or equivalent, brush in the direction of the grain. Apply the same sequence as the stain application. A minimum of two coats is recommended, waiting at least 24 hours between coats. Should be cleaned up with mineral spirits.

* Keep in mind as you are staining that it is better to start light on application. If a darker color is desired, apply a second coat of stain as the first. When recoating, allow a minimum of 8-12 hours depending on conditions. Low temperature and high humidity will increase drying time. Clean up with mineral spirits. To avoid spontaneous combustion, soak soiled rags and wasting immediately after use, then close metal container.

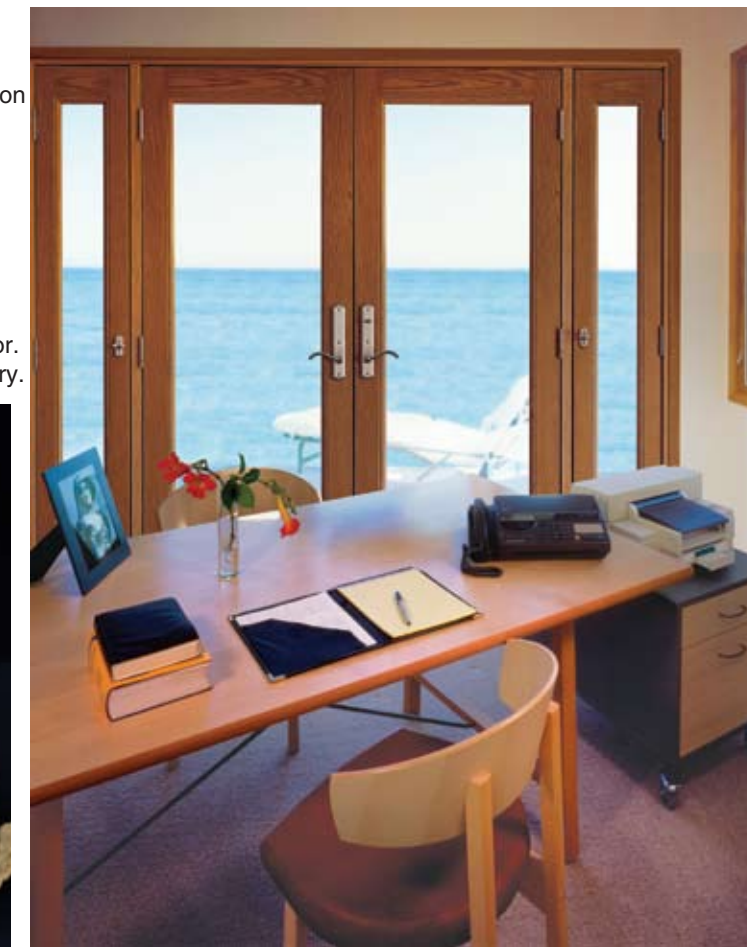
To test for dryness

Tear off a 2" -3" piece of sticky transparent tape and tape it to the door. Remove the tape. If Stain residue appears on the tape, it is not yet dry.



STAIN SEQUENCE

- Stain all door panels following the order indicated.
1. Raised panels and surrounding recessed embossment areas
 2. Flat panel surface areas
 3. Edges of the door



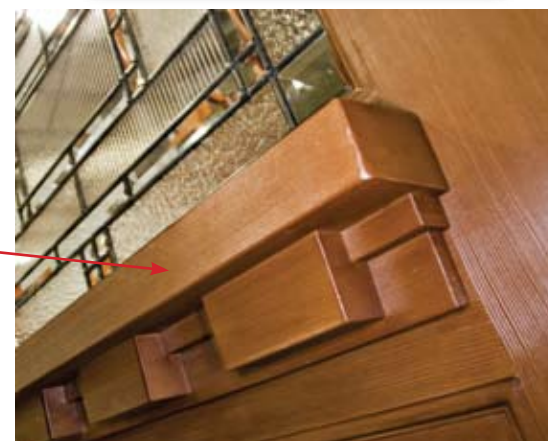
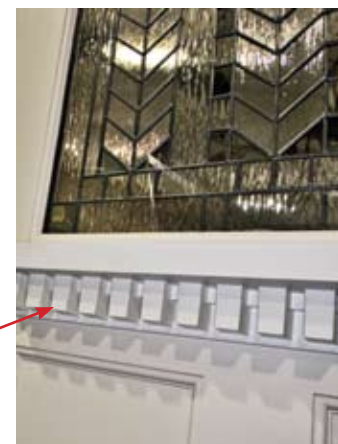
Craftsman Collection

Our Craftsman Collection

Textured Craftsman doors available in open form or with beaded custom factory glazed glass insert.
 Clear, Metropolis or Spring decorative glass available as well as an optional SDL (Simulated Divided Lite) kit in a 3 or 6 light design.
 Old Masters or Richersons stain kits are available for a professional finish.

Optional 4 or 16 block dental shelf available.
 Smooth white craftsman doors come standard with factory glazed clear glass and offer a 3 or 6 light SDL (Simulated Divided Lite) kit.

Doors are available in 33-3/4" or 35-3/4" wide x 79" high.
 Matching 13-3/4" x 79" Side lites also available.



Metropolis



Spring



Clear Glass

Quality • Craftsmanship • Elegance



Door Shop Services

Door Replacement

If your existing door jamb is in good condition and square, why change it? Simply bring in your existing doors and we'll mortise for hinges and drill holes for lockset in your new door using your old one as a template. Installations: We'd be happy to assist.

New Construction?

No Problem! Just bring us your house plans for a free, no-obligation quote on doors.

At Windsor Plywood, we have everything you'll need to install your new door: locksets, hinges, shims, door stops, etc.

Windsor Plywood



www.windsorplywood.com

Designer & Craftsman Fiberglass Doors



Windsor Plywood

the *experts* you need to know!